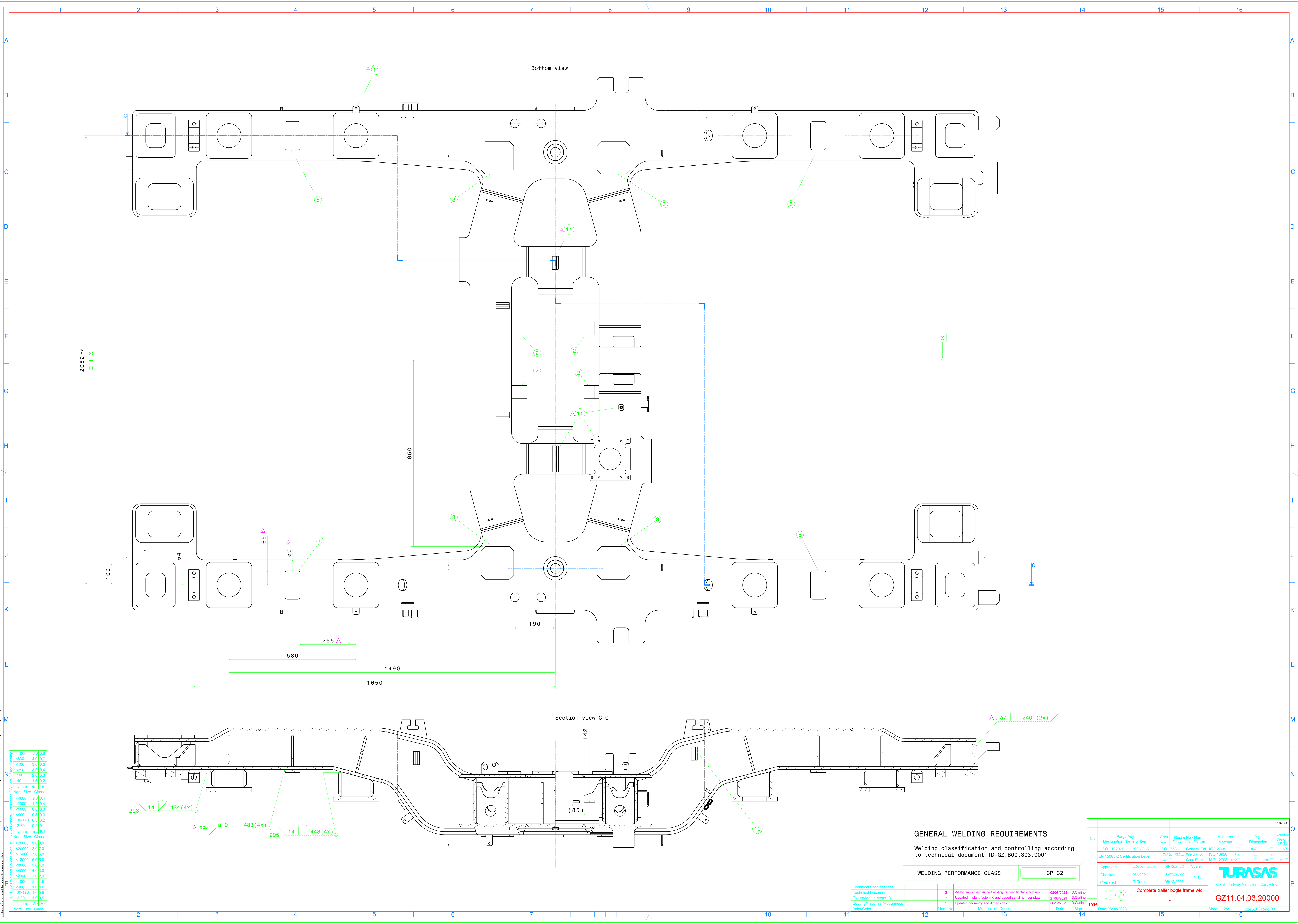




ISO 15001	General	Dimension	Material	Weight
<1000	6.0	0.8		
<630	4.0	0.7		
<400	3.0	0.6		
<250	3.0	0.4		
<100	2.0	0.3		
<40	1.5	0.2		
L mm	mm	mm	mm	mm
Nom. Size	Class			
<4000	2.0	0.4		
<2000	1.2	0.4		
<1000	0.8	0.3		
<400	0.5	0.3		
<30-120	0.3	0.2		
<2-30	0.2	0.1		
L mm	mm	mm	mm	mm
Nom. Size	Class			
>20000	9.0	8.0		
<20000	8.0	7.0		
<16000	7.0	6.0		
<12000	6.0	5.0		
<8000	5.0	4.0		
<4000	4.0	3.0		
<2000	3.0	2.0		
<1000	2.0	1.5		
<400	1.0	1.0		
<30-120	1.0	0.5		
<2-30	1.0	0.5		
L mm	mm	mm	mm	mm
Nom. Size	Class			

GENERAL WELDING REQUIREMENTS

Welding classification and controlling according to technical document TD-GZ.B00.303.0001

WELDING PERFORMANCE CLASS

CP C2

Technical Specifications					
Technical Document					
Feature/Model Asset ID					
Coating/Heat Tre./Roughness					
Paint/Color					
3	Added limiter roller support waiting joint and tightness test note	08/08/2023	D. Carlini		
2	Updated roller test waiting and added serial number plate	21/06/2023	D. Carlini		
1	Updated geometry and dimensions	06/12/2022	D. Carlini		
Modif. No.	Modification Description	Date	Sign		

No.	Parça Adı	Adet	Resim No / Norm	Malzeme	Ölçü	Ağırlık
	Designation Name of Item	Qty.	Drawing No / Norm	Material	Dimension	Weight (Kg)
ISO 21920-1	ISO 8015	ISO 2552	General Tol.	ISO 2768	mm	mm
EN 15085-2	Certification Level	CL1	Weld Pro.	ISO 15623	A2	B1
Approved	L. Giovannazzo	06/12/2022	Scale	ISO 12708	mm	mm
Checked	M. Borio	06/12/2022	1:5			
Prepared	D. Carlini	06/12/2022				
Complete trailer bogie frame wild						
GZ11.04.03.20000						
Sheet : 2/2 Size: A0 Rev: 03						

